

Date: Thursday, 28/05/2009 11:50:28 AM
 User: Chantal Lavoie

Process Sheet

SPUT

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 48280 -2
 Estimate Number : 13954
 P.O. Number :
 This Issue : 28/05/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : PURCHASED PARTS
 Previous Run :
 Written By :
 Checked & Approved By : C209/05/28
 Comment : Est Rev:A New Issue 09-05-28 JLM Verified By:DD

Drawing Name : FLAG ASSY
 Part Number : D3949041
 Drawing Number : D3949 REV A
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 30/06/2009 Qty: 49 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 8879

For D3349-041

Possible Supplier: Tulmar Safety Systems

Material release note is required

C209/05/28

(50)

2.0 D3949041P Remove before Flight Flag Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)
 Remove before Flight Flag Assembly

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

PC 9/6/12 (49)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

50966/15
 counter
 (50)
 SB

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 482

9/6/12

SB

Date: Thursday, 28/05/2009 11:50:28 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLAG ASSY

Job Number: 48280

Part Number: D3949041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/17 dg

Comment: FINAL INSPECTION/W/O RELEASE

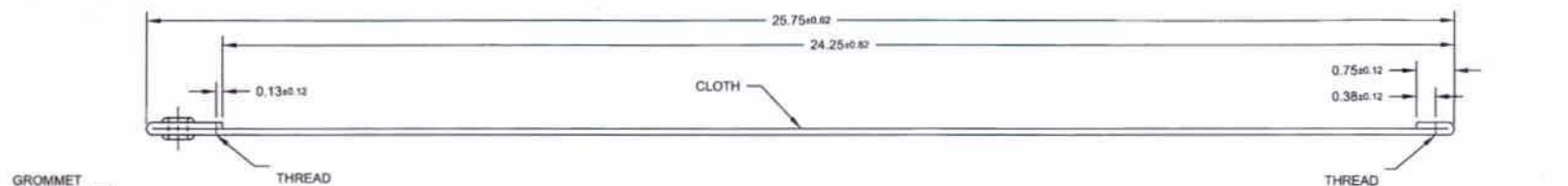
Job Completion



MF
09-06-16

ITEM No.	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
1	X		D3949-041	REMOVE BEFORE FLIGHT FLAG ASSY
		X	D3949-043	GROSS WEIGHT TOWING CABLE FLAG ASSY
11	A/R	A/R	CLOTH	PVC COATED NYLON RED (PER SUPPLIER)
12	A/R	A/R	THREAD	PVC COATED NYLON RED (PER SUPPLIER)
13	A/R	A/R	GROMMET	BRASS PER SUPPLIER
14	A/R	A/R	LETTERING	WHITE PER SUPPLIER

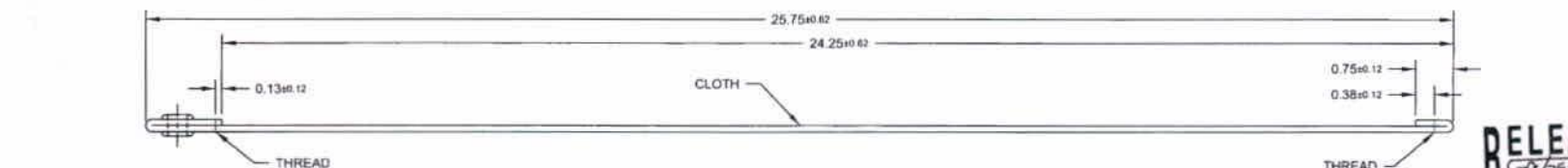
SPECIFICATION CONTROL DRAWING



REMOVE BEFORE FLIGHT

0.63±0.12
LETTERING BOTH SIDES
(STENCIL TYPE FONT)

D3949-041 REMOVE BEFORE FLIGHT FLAG ASSEMBLY



GROSS WEIGHT TOWING CABLE

0.63±0.12
LETTERING BOTH SIDES
(STENCIL TYPE FONT)

D3949-043 GROSS WEIGHT TOWING CABLE

RELEASED
09/05/14

48280

A	NEW ISSUE	AJS	09.05.14
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3949	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		FLAG ASSEMBLY (SCD)	NTS
DATE	09.05.14	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON OR ENTITY WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	

PACKING SLIP

TULMAR

COPY

Packing Slip No.

32842

Ship Date

12-Jun-09

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : XOTULSAF1123HAW
email: info@tulmar.com

Bill To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship to:

Dart Aerospace
1270 Aberdeen Street
Att: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada

Order number	Sales order date	Account number	Account manager
23330	29-May-09	CDART100	Barney Bangs
PO number	Ship Via	PPD/COL	
PO00008879	Pick-Up		
Item No.	Quantity ordered	UOM	Qty Shipped/Returned
Description			Quantity on back order

8972-001 49 EA
Strap, Colour Red, 25 3/4" Long x 2" Wide, "Remove Before Flight"
Drawing No: D3949 (p/n D3949-041 Rev A)
DWG Rev: A
Lot No: BATCH0000000002 Qty: 49
Priority Rating: Rush Ship First Piece

8972-002 50 EA
Strap, Colour Red, 25 3/4" L x 2" W/"Gross Weight Towing Cable"
Drawing No: D3949 (p/n D3949-043 Rev A)
DWG Rev: A
Lot No: BATCH0000000001 Qty: 50

counts
49 50 5/26/15

50 5/26/15

Shipper

Rich Andrews

Date:

06/12/09

Certificate of Conformance

☐ Not Applicable

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

Authorized Inspector

Laurie LaLiberte

Date:

June 12/09

American Coding and Marking Ink Co.

INCORPORATED



1220 NORTH AVENUE
PLAINFIELD, NJ 07062
Phone: 908-756-0373 Fax: 908-756-0570
Web Site: www.americancoding.com

Certificate of Compliance

Reference: ACMI #2000
Federal Specification A-A-208B Type I & IV

P0#: 15344-00
Customer: Tulmar Safety Systems
Date: 1/26/09

<u>LOT #</u>	<u>MFG. DATE</u>	<u>QUANTITY</u>	<u>DESCRIPTION</u>	<u>SHELF LIFE</u>
090123	1/23/09	2 Quarts	#2000 White Shade 37875	24 Months
090123	1/23/09	2 Quarts	#2000NL Black Shade 37038	24 Months

This is to certify that the above mentioned inks meets the performance requirements of Federal Specification indicated. These inks must be shaken well before use.

Solvent for thinning and reconditioning should be purchased from ACMI. Objective evidence substantiating specification compliance is available upon request.

Thomas Sweet
Thomas S. Sweet
President *TS*

970130

used on D3949-041 (TSS 8972-001)
D3949-043 (TSS 8972-002)

TSS # 7301 White/07 *(S)*

LORD & HODGE, Inc.

Grommets • Snap Fasteners • Vacu-Vises™

P.O. Box 737, Middletown, CT 06457-0737

TEL (860) 632-7006 FAX (860) 632-2192

Web: www.lordandhodge.comE-mail: customerservice@lordandhodge.com

WE CERTIFY THAT MATERIAL SUPPLIED ON:

PACKING LIST #: 84640DATED: NOVEMBER 3, 2006P.O. #: 11975SOLD TO: TULMAR SAFETY SYSTEMSQUANTITY: 35 GROSSIS IN ACCORDANCE WITH SPECIFICATIONS: #1 GROM.& WASH.-BRASS


Signature


Title

used on D3949-041 (TSS 8972-001)
D3949-043 (TSS 8972-002)

TRC # 4221/05

(S)



**Coats
North America**

Coats Bell

P.O. Box 999
451 Smith Street
Arthur, Ontario N0G 1A0
Tel: (519) 848-3140
1-800-265-7171
Fax: (519) 848-3117
Website: www.coatscna.com

CERTIFICATE OF COMPLIANCE

DATE: **July 5, 2004**

REPORT #: **248**

WE CERTIFY THAT:

DESCRIPTION: **PHOENIX CSB 69
NY51**

LOT #: **075219**
CUSTOMER P/O# **9217**
COATS BELL MFG. DATE : **05.11.04**

SUPPLIED BY: **COATS BELL - CANADA**

TO: **TULMAR SAFETY SYSTEMS INC. HAWKESBURY**

MEETS THE REQUIREMENTS OF: **V-T-295 SIZE E
CLASS A TYPE 2**

The shelf life is indefinite at 21+/- 2 C 50 +/- 2% Relative Humidity

QUALITY ASSURANCE-COATS BELL-CANADA

A member of the Coats Viyella Group

P.H.

Q

Used on **D3949-041 (TSS 8972-001)**
D3949-042 (TSS 8972-002)

TSS #2532/02

Registered to QS-9000 / ISO 9002



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

February 23, 2009

Fax To: Tulmar Safety Systems

Fax: 613-632-2030

Attention: Sandra Nadeau

Fax From: Sharon James

**EDMONTON
HEAD OFFICE**

12122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

Certificate of Conformance

Re: PO 15491-00 Spotlight 11 Red

The goods shipped on P/O 15491-00 are as per sampled goods. Specification as follows:
As per mill documentation, **Spotlight 11 Red** is in compliance with the following standards:

Width:	Product is 58 inches wide.
Roll Size:	Average roll length is 50 yards.
Weight:	Product weight is 21.18 ounces per lineal yard. Product weight is 13.15 ounces per square yard.
Content:	100% Nylon
Coating:	Product has a Polyvinyl Chloride Coating
Denier:	420 Denier
Thread Count:	Construction is 48 x 34 threads per square inch.
Protective Finish:	Product is water repellant.
Hydro Resist:	Product has hydro-resistant properties. AATCC 127-1988: 5000mm
Breaking:	CAN 2-4.2-M77 Method 9.2 C.R.E. Grab: Warp: 408 lbs, Weft: 304 lbs
Tearing:	CAN 2-4.2-M77 Method 12.3 Pendulum: Warp: 25 lbs, Weft: 17.5 lbs
Elongation:	CAN 2-4.2-M77 Method 9.2 C.R.E. Grab: Warp: 58%, Weft: 51%
Cold Crack:	Cold Crack is - 20 degree Celsius
Cautions:	Not dimensionally stable with temperature change. Product fades with prolonged U.V. Exposure. PVC can crack or peel with exposure to extreme cold or solvents. Nylon is not suitable for boat tops, travel covers, tonneau covers or other outdoor applications.

TORONTO

6300 Keweenaw Drive
Mississauga ON L5T 2N3
Canada

CALGARY

2nd Floor 337-17 Avenue SW
Calgary AB T2S 0A5
Canada

Manufacture Date: 09/28/09

Lot Number: 219847

Sincerely,
J. Ennis Fabrics Ltd.

S. James

Sharon James
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

used on D3949-041 (TSS 8972-001)
D3949-043 (TSS 8972-002)

4 m... (S)